## **Environmentally Responsible Chemistry**

The mission of environmentally responsible (green) chemistry is to avoid the use or production of hazardous substances during chemical process. The principles of green chemistry are described on the EPA website in the Sources of Information section. Whenever possible the following principles should be incorporated into the research plan.

- Waste prevention
- Use of the safest possible chemicals and products
- Design of the least possible hazardous chemical syntheses
- Use renewable materials
- Use catalysts in order to minimize chemical usage
- Use of solvents and reaction conditions that are safe as possible
- Maximization of energy efficiency
- Minimization of accident potential